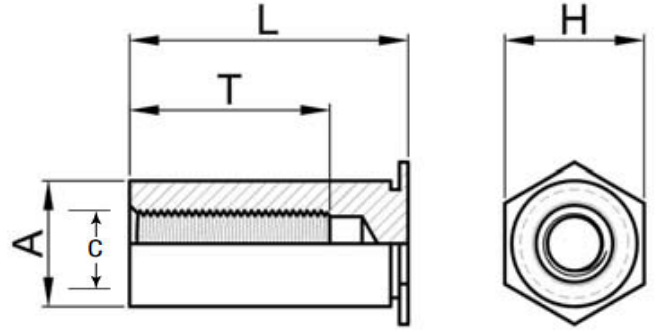


CFBSO-CFSOS-CFSOA



CFBSO yükselteçler, herhangi bir hidrolik, mekanik yada pnömatik preste çabuk ve kolay uygulamak için dizayn edilmiştir. Arkası açık yükselteçler kalınlığı 1 mm ve fazlası olan metallerde kullanılır.




CFBSO selfclinching standoffs are designed for quick, easy installation with any standart pneumatic, hydraulic or mechanical press. Through-threaded standoffs are used in metal panels with thickness of .040 in. (1.00 mm) and up. No secondary operation, such as reaming or deburring, is necessary prior to installation.

Series	Material	Finish
CFBSO	Isıl işlemlenmiş orta karbon çeliği <i>Heat-treated medium carbon steel</i>	Çinko <i>Zinc Clear</i>
CFBSOS	303 Paslanmaz Çelik <i>303 Stainless Steel</i>	ASTM A380 Pozisyonlu <i>Passivated ASTM A380</i>
CFBSOA	7075-T6 Alüminyum <i>7075-T6 Aluminium</i>	None

Dişler : 2B Sınıfı, MIL-S-7742;
(6g ISO metric)
Uygulanan : CFBSO-B80 Rockwell veya daha az
Metaller : CFBSOS-B70 Rockwell veya daha az
: CFBSOA-B50 Rockwell veya daha az

Thread : Class 2B, MIL-S-7742;
(6H ISO metric)
Use In : CFBSOS for materials with rockwell B-80 or less.
CFBSOS for materials with Rockwell Hardness of B-70 or less
CFBSOA for materials with Rockwell Hardness of B-50 or less.








Boyutlar ve Özellikleri

Diş Ölçüsü 	Malzeme Kodu	L Uzunluk / Length ± .05-.13 mm													A Dim -.00 -.13	Altıköşe Ölçüsü H Hex Dim. (Nom)	Havşa Ölçüsü C Counterbore ± .013		Min.	Min.
		-3	-4	-6	-8	-10	12	14	16	18	20	22	25							
M3	CFBSO CFBSOS M3 CFBSOA	-3	-4	-6	-8	-10	-12	-14	-16	-18				4,2	4,19	4,8	3,2	6,0	1,0	
M3	CFBSO CFBSOS 3,5 M3 CFBSOA	-3	-4	-6	-8	-10	-12	-14	-16	-18				5,4	5,38	6,4	3,2	7,0	1,0	
M3.5	CFBSO CFBSOS M3,5 CFBSOA	-3	-4	-6	-8	-10	-12	-14	-16	-18	-20	-22	-25	5,4	5,38	6,4	4,0	7,0	1,0	
M4	CFBSO CFBSOS M4 CFBSOA	-3	-4	-6	-8	-10	-12	-14	-16	-18	-20	-22	-25	7,2	7,11	7,9	4,8	8,0	1,3	
M5	CFBSO CFBSOS M5 CFBSOA	-3	-4	-6	-8	-10	-12	-14	-16	-18	-20	-22	-25	7,2	7,11	7,9	5,35	8,0	1,3	
D ± .04		None			4,0		8,0		11,0											

CFSO, CFSOS, CFSOA, CFBSO, CFBSOS, CFBSA



Uygulama ve Güç Ölçüleri

Diş Kodu  Thread Code	Yükselteç Malzemesi Standoff Material	Uygulama Gücü  Installation Force (kN)	Dışarı İtme  Pushout (N)	Sökme Torku  Torque out (N•m)	Çekme Gücü Pull Through (N)	Uygulama Gücü  Installation Force (kN)	Dışarı İtme  Pushout (N)	Sökme Torku  Torque out (N•m)	Çekme Gücü Pull Through (N)	Önerilen Sıkma Torku Rec Tighten Torque Max (N•m)
M3	Steel	4,7	700	1,2	1230	9,6	990	2,1	1450	0,5
	Stainless Steel	4,7	700	1,2	985	9,6	990	2,1	1150	0,4
	Aluminium	4,7	700	1,2	740	nr	nr	nr	nr	0,3
3,5 M3	Steel	7,4	13100	2,79	1350	14,5	1850	3,9	1670	0,5
	Stainless Steel	7,4	13100	2,79	1100	14,5	1850	3,9	1350	0,4
	Aluminium	7,4	13100	2,79	810	nr	nr	nr	nr	0,3
M4, M5	Steel	10,5	1750	5,01	2550	17,6	2460	8,45	3100	1,9 - 3,4
	Stainless Steel	10,5	1750	5,01	2020	17,6	2460	8,45	2450	0,9 - 27
	Aluminium	10,5	1750	5,01	nr	nr	nr	nr	nr	1,1 - 2,1

