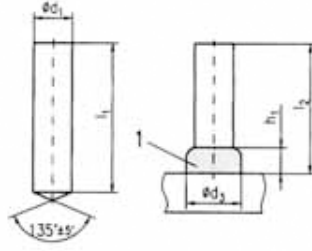


MİL SAPLAMASI (TİP UD)

PINS TYPE UD



d_1	$l_2^{2)}$ $+0.6$	d_2 ± 0.2	$h_1^{1)}$ ± 0.05
6	20-50	8.5	4.0
8	20-50	11.0	4.0
10	20-80	13.0	4.0
12	20-80	16.0	5.0
16	20-80	21.0	7.0

Malzemeler / Material : Steel (4.8) blank
1.4301/03 (A2-50)

Tavsiye Edilen Güç Üniteleri / Recommended power units :

ARC 500, ARC 800, ARC 1550, IT 1002, IT 2002, IT 3002, IT 90, IT 130

Tavsiye Edilen Kaynak Tabancaları / Recommended welding guns:

C 08, A 12, A 16, A 22, A 25

Tavsiye Edilen Otomatik Kaynak Tabancaları Kafaları / Recommended welding guns heads:

PAH-1, KAH 412 KAH 412 LA